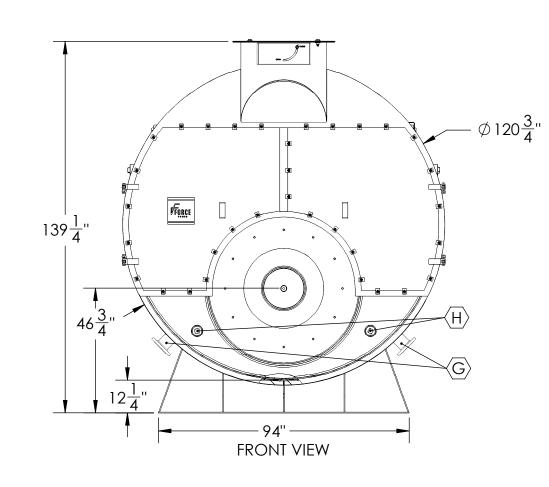
|                        | 4     |               | 3          |  |  |  |  |  |
|------------------------|-------|---------------|------------|--|--|--|--|--|
| BOILER DATA            |       | VENT FLANGE   | DIMENSIONS |  |  |  |  |  |
| OPERATING VOLUME (USG) | 3230  | OD            | 38-1/4     |  |  |  |  |  |
|                        |       | ID            | 32         |  |  |  |  |  |
| OPERATING WEIGHT (LBS) | 59100 | B.C.D.        | 36         |  |  |  |  |  |
|                        |       | NO. OF HOLES  | 12         |  |  |  |  |  |
| HEAT IMPUT (MBH)       | 20420 | HOLE DIAMETER | 3/4        |  |  |  |  |  |
| OUTPUT (HP)            | 500   |               | -, i       |  |  |  |  |  |

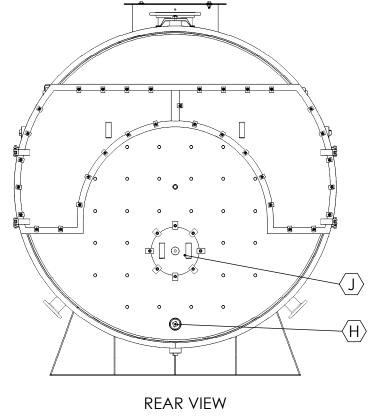


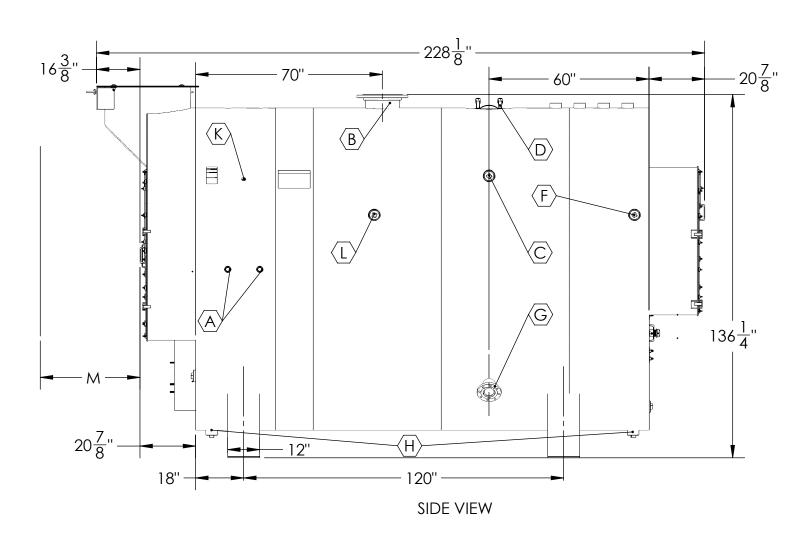
С

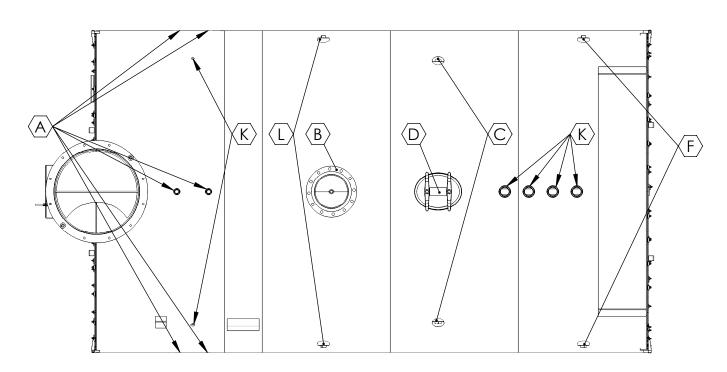
В

Α









TOP VIEW

1. ADEQUATE BOIL OUT PROCEDURES MUST BE IMPLEMENTED BEFORE BOILER PLACED IN SERVICE (SEE OPERATION MANUAL).

2. PROPER WATER TREATMENT PROGRAM IS CRITICAL TO THE OPERATION OF THIS BOILER. 3. WARRANTIES, EXPRESSED OR IMPLIED, WILL BE RENDERED NULL AND VOID IF PROPER WATER TREATMENT PROGRAM IS NOT IMPLEMENTED AND MAINTAINED. CONSULT LOCAL WATER TREATMENT SPECIALISTS FOR DESIGN AND SUPPLY OF **REQUIRED WATER TREATMENT SYSTEM.** 4. ALL DIMENSIONS FOR REFERENCE ONLY.

3

PROPRIETARY THE INFORMAT DRAWING IS TH FORCE POWER IN PART OR AS THE WRITTEN P FORCE POWER

4

|            | CONNECTIO                        | N SCHED        | ULE           |         |   |  |
|------------|----------------------------------|----------------|---------------|---------|---|--|
|            |                                  | CONNECTION     |               |         |   |  |
| TAG        | DESCRIPTION                      | SIZE<br>(INCH) | ТҮРЕ          | RATTING |   |  |
| <b>A</b> * | CONTROLS                         | 1-1/4          | HALF COUPLING | 3000#   |   |  |
| В          | STEAM OUTLETS                    | 12             | SORF FLANGE   | 150#    | ח |  |
| C*         | SURFACE BLOWDOWN                 | 3              | FULL COUPLING | 3000#   |   |  |
| D          | MANHOLE                          | 12X16          | ELLIPTICAL    |         |   |  |
| E          | SAFETY RELIEF VALVE              | 3              | FULL COUPLING | 3000#   |   |  |
| <b>F</b> * | <b>REVERSING CHAMBER WASHOUT</b> | 3              | FULL COUPLING | 3000#   |   |  |
| G*         | CONDENSATE INLET                 | 4              | SORF FLANGE   | 150#    |   |  |
| Н          | WASHOUTS                         | 3              | FULL COUPLING | 3000#   |   |  |
| J          | REAR DOOR                        | 16             |               |         |   |  |
| <b>K</b> * | LOW FIRE HOLD                    | 1/2            | FULL COUPLING | 3000#   |   |  |
| L*         | FURNACE INSPECTION               | 3              | FULL COUPLING | 3000#   |   |  |
| Μ          | TUBE PULL                        | 170            |               |         |   |  |

## \* - Owner chooses left/right installation

С

В

| ]   |             |         | UNLESS OTHERWISE SPECIFIED:                        |                   | NAME | DATE  | 30 Commerce Park Drive |   |                   |                                 |
|---|-------------|---------|--|-------------------|------|---|------------------------|---|-------------------|---------------------------------|
| -   |             |         | DIMENSIONS ARE IN INCHES<br>TOLERANCES:            | DRAWN             | SR   | 10/30/201                                   | <b>V</b> FORCE         | <ul> <li>Niskayuna, NY, 12309, USA</li> <li>PH. (518) 377-2349, FAX (518) 344-7495</li> </ul> |                   | A                               |
|   |             |         | ANGULAR: ± 0.25°<br>TWO PLACE DECIMAL ± .010"      | CHECKED           |      |   |                        |   |                   | 000                             |
|   |             |         | THREE PLACE DECIMAL ± .005"                        | ENG APPR.         |      |   | TCS 500LS (4p)         |   |                   | 50122                           |
| AND CONFIDENTIAL                              |             |         | SURFACE FINISH                                     | MFG APPR.         |      |   |                        | Boiler ASSY   |                   | Norking\550122(<br>ang\55012_SM |
| ATION CONTAINED IN THIS                       |             |         | INTERPRET GEOMETRIC<br>TOLERANCING PER: ANSI Y14.5 | Q.A.<br>COMMENTS: |      |   |                        |   | D:\wor<br>Working |                                 |
| THE SOLE PROPERTY OF<br>ER . ANY REPRODUCTION |             |         | MATERIAL SEE NOTE 1                                |                   |      |   |                        | DWG. NO.  | REV               | it Name:<br>me: D:/             |
| AS A WHOLE WITHOUT                            | NEXT ASSY   | USED ON | FINISH SEE NOTE 3                                  |                   |      |   | C                      | <b>C</b> 55012_SM   | -                 | mponer<br>wing Na               |
| ER IS PROHIBITED.                             | APPLICATION |         | DO NOT SCALE DRAWING                               |                   |      | SCALE: 1:48 WEIGHT: 36807.59 SHEET 1 OF 1 § |                        | SW Co<br>SW Dro   |                   |                                 |
|   | 2           |         |  |                   |      |   |                        | 1   |                   |                                 |